



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-27
Job Sheet 179890



Part No: C10-27

Job Qty: 1 ea

Part Name: Cage Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C10-27 Rev 9 IPP REV A RQ 17.09.05 VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Large Fab-1		<i>EL</i>
100	Large Fab	1 pcs	7/31/18	7/31/18	0.00	0.00	Large Fab 3		<i>EL</i>
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC9		<i>PD 18-08-01</i>
140	Powdercoat	1 pcs	7/31/18	7/31/18	0.00	0.00	Powdercoat6		<i>18-08-02</i>
160	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC3		<i>18-08-02</i>
180	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		<i>81</i>
200	QC21-SA	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - US WELD FIXTURE C-10

Descriptions: 140 - START TIME: *9:00am* OVEN TEMPERATURE: *320°F* FINISH TIME: *9:30pm*

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AUG 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-27-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	<i>5011484</i>
C10-27-10	Side Loop Wrap Around	2 Ea (2 ea)	90-Start up Operation	<i>5066126</i>
C10-27-2	Cage Reinforcement	2 Ea (2 ea)	90-Start up Operation	<i>5077993</i>
C10-27-3	Front Guard Plate	1 Ea (1 ea)	90-Start up Operation	<i>5084785</i>
C10-27-4-1	Top Ring	2 Ea (2 ea)	90-Start up Operation	<i>5066150</i>
C10-27-8	Bumper Plate	1 Ea (1 ea)	90-Start up Operation	<i>5084735</i>
C10-27-9	Space Bar Wrap Around	2 Ea (2 ea)	90-Start up Operation	<i>5066126</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C10-27-1	2	3	0
	C10-27-10	2	2	0
	C10-27-2	2	8	0
		1	0	0
		2	2	0



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Container No: S098287



Part: C10-27

Job No: 179890

Serial No/Batch: S098287

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 08/01/18

ifications

ould not be found.

Plex 6/25/18 2:24 PM Dart.lajeunesse.marie